

MAKING THE PERFECT HOLE

HSS Reamers

Whether enlarging an existing hole, removing burrs or if hole accuracy is a must, our reamers are made for the job. With a reputation for quality and long life, our taps are the perfect choice if you are looking for the perfect hole.

Union Butterfield 4600 style reamers are the perfect choice for reaming holes that will be tapped with American Standard taper pipe taps. They are generally used by hand with a tap wrench. Featuring a left hand spiral flute, right hand cut and a 3/4" per foot taper, this pipe reamer is offered in sizes ranging from 1/8" to 1".

4600



Dormer B122 style car reamers are used primarily to align or enlarge holes. Their combination of Bronze and Steam Oxide reduces wear and chip welding in harder ferrous materials. Featuring a left hand helical flute, right hand cut, 1/2" reduced shank and tri-flats, this reamer is offered in sizes ranging from 3/8" to 1.1/16"

B122



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Visit our website to see the line of drills.

