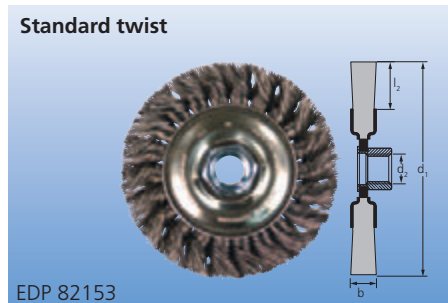


# Power wire brushes

## Threaded knot wheel brushes



Standard twist knot wheel brushes with a threaded nut for easy change out. Features loosely twisted knots for aggressive brushing action with a good surface finish. They are ideal when heavy-duty or severe cleaning is required.


For weld cleaning, weld spatter removal, scale removal, cleaning, deburring, and flash removal.

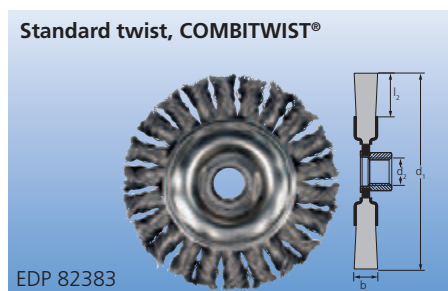
### Recommendation for use

For optimal performance, use on angle grinders.

Made in the USA.



Diameter d <sub>1</sub> [Inches]	Thread size d <sub>2</sub> [Inches]	No. of knots	Trim length l <sub>2</sub> [Inches]	Face width b [Inches]	Wire diameter and EDP number				Recom. speed [RPM]	MSFS max. [RPM]	
					.014	.016	.020	.023			
<b>Carbon steel wire</b>											
4	5/8-11	22	7/8	5/8	82153 P	-	82154	-	10,000 - 15,000	20,000	10/5
4	3/8-24	22	7/8	5/8	-	-	82158	-	10,000 - 15,000	20,000	10
5	5/8-11	24	5/8	5/8	-	-	82470	-	7,500 - 15,000	15,000	10
6	5/8-11	32	1-1/8	5/8	82471	82472	-	82473	4,500 - 9,000	9,000	10
<b>Stainless steel wire (INOX)</b>											
4	5/8-11	22	7/8	5/8	82283 P	-	82284	-	8,000 - 15,000	20,000	10/5
4	3/8-24	22	7/8	5/8	-	-	82288	-	8,000 - 15,000	20,000	10
5	5/8-11	24	5/8	5/8	-	-	82596	-	6,000 - 15,000	15,000	10
6	5/8-11	32	1-1/8	5/8	-	82597	-	82598	3,500 - 9,000	9,000	10
<b>Brass wire</b>											
4	5/8-11	22	7/8	5/8	82366	-	-	-	8,000 - 15,000	20,000	10




### COMBITWIST® advantages

- More aggressive brushing
- Longer brush life
- Superior rotational balance
- Faster stock removal
- Reduced operator fatigue
- Better surface finish

Made in the USA.

### PFERDERGONOMICS®



Diameter d <sub>1</sub> [Inches]	Thread size d <sub>2</sub> [Inches]	No. of knots	Trim length l <sub>2</sub> [Inches]	Face width b [Inches]	Wire diameter and EDP number				Recom. speed [RPM]	MSFS max. [RPM]	
					.014	.016	.020	.023			
<b>Carbon steel wire</b>											
4	5/8-11	22	7/8	5/8	82383	-	82384	-	10,000 - 15,000	20,000	10
5	5/8-11	24	5/8	5/8	-	-	82680	-	7,500 - 15,000	15,000	10
6	5/8-11	32	1-1/8	5/8	82681	82682	-	82683	4,500 - 9,000	9,000	10
<b>Stainless steel wire (INOX)</b>											
4	5/8-11	22	7/8	5/8	82412	-	82413	-	8,000 - 15,000	20,000	10
5	5/8-11	24	5/8	5/8	-	-	82749	-	6,000 - 15,000	15,000	10
6	5/8-11	32	1-1/8	5/8	-	82752	-	82753	3,500 - 9,000	9,000	10



**PFERDMEDIA**

For more information and to see a product video, visit [pferdusa.com/vcombitwist](http://pferdusa.com/vcombitwist)