

# Taper Shank Drill

High Speed Steel – Oxide Finish

Made to fit American Standard (Morse) taper shank holders.



Featuring the largest and most extensive stock of USA made taper shank drills in the world



HOLE MAKING

## Standard Shank

List No. 200 – 118° Point

Size	Decimal Equivalent	Flute Length	Overall Length	Morse Taper No.	Price Each
1/16	.0625	1-1/4	4-5/8	1	16.50
5/64	.0781	1-3/8	4-3/4	1	16.50
3/32	.0938	1-3/8	4-3/4	1	16.50
7/64	.1094	1-5/8	4-7/8	1	16.50
1/8	.1250	1-7/8	5-1/8	1	14.14
9/64	.1406	2-1/8	5-3/8	1	14.14
5/32	.1562	2-1/8	5-3/8	1	14.14
11/64	.1719	2-1/2	5-3/4	1	14.14
3/16	.1875	2-1/2	5-3/4	1	14.14
13/64	.2031	2-3/4	6	1	14.14
7/32	.2188	2-3/4	6	1	14.14
15/64	.2344	2-7/8	6-1/8	1	14.14
1/4	.2500	2-7/8	6-1/8	1	14.14
17/64	.2656	3	6-1/4	1	14.57
9/32	.2812	3	6-1/4	1	14.57
19/64	.2969	3-1/8	6-3/8	1	14.57
5/16	.3125	3-1/8	6-3/8	1	14.57
21/64	.3281	3-1/4	6-1/2	1	19.42
11/32	.3438	3-1/4	6-1/2	1	19.42
23/64	.3594	3-1/2	6-3/4	1	19.42
3/8	.3750	3-1/2	6-3/4	1	19.42
25/64	.3906	3-5/8	7	1	20.51
13/32	.4062	3-5/8	7	1	20.63
27/64	.4219	3-7/8	7-1/4	1	21.24
7/16	.4375	3-7/8	7-1/4	1	21.24
29/64	.4531	4-1/8	7-1/2	1	25.07
15/32	.4688	4-1/8	7-1/2	1	25.07
31/64	.4844	4-3/8	8-1/4	2	25.07
1/2	.5000	4-3/8	8-1/4	2	22.32
33/64	.5156	4-5/8	8-1/2	2	25.73
17/32	.5312	4-5/8	8-1/2	2	25.73
35/64	.5469	4-7/8	8-3/4	2	27.58
9/16	.5625	4-7/8	8-3/4	2	25.73
37/64	.5781	4-7/8	8-3/4	2	29.46
19/32	.5938	4-7/8	8-3/4	2	28.94
39/64	.6094	4-7/8	8-3/4	2	28.94
5/8	.6250	4-7/8	8-3/4	2	28.94
41/64	.6406	5-1/8	9	2	31.88
21/32	.6562	5-1/8	9	2	31.88
43/64	.6719	5-3/8	9-1/4	2	34.21
11/16	.6875	5-3/8	9-1/4	2	32.27
45/64	.7031	5-5/8	9-1/2	2	35.63
23/32	.7188	5-5/8	9-1/2	2	35.63
47/64	.7344	5-7/8	9-3/4	2	37.84
3/4	.7500	5-7/8	9-3/4	2	36.04
49/64	.7656	6	9-7/8	2	45.49
25/32	.7812	6	9-7/8	2	47.25
51/64	.7969	6-1/8	10-3/4	3	49.81
13/16	.8125	6-1/8	10-3/4	3	48.33
53/64	.8281	6-1/8	10-3/4	3	53.71
27/32	.8438	6-1/8	10-3/4	3	53.71
55/64	.8594	6-1/8	10-3/4	3	55.85
7/8	.8750	6-1/8	10-3/4	3	52.60
57/64	.8906	6-1/8	10-3/4	3	57.23
29/32	.9062	6-1/8	10-3/4	3	56.57
59/64	.9219	6-1/8	10-3/4	3	58.19
15/16	.9375	6-1/8	10-3/4	3	58.19
61/64	.9531	6-3/8	11	3	62.65
31/32	.9688	6-3/8	11	3	62.65
63/64	.9844	6-3/8	11	3	63.99
1	1.0000	6-3/8	11	3	58.74

Size	Decimal Equivalent	Flute Length	Overall Length	Morse Taper No.	Price Each
1-1/64	1.0156	6-1/2	11-1/8	3	69.04
1-1/32	1.0312	6-1/2	11-1/8	3	71.51
1-3/64	1.0469	6-5/8	11-1/4	3	77.47
1-1/16	1.0625	6-5/8	11-1/4	3	73.00
1-5/64	1.0781	6-7/8	12-1/2	4	83.67
1-3/32	1.0938	6-7/8	12-1/2	4	83.67
1-7/64	1.1094	7-1/8	12-3/4	4	86.99
1-1/8	1.1250	7-1/8	12-3/4	4	85.44
1-9/64	1.1406	7-1/4	12-7/8	4	92.20
1-5/32	1.1562	7-1/4	12-7/8	4	92.20
1-11/64	1.1719	7-3/8	13	4	93.23
1-3/16	1.1875	7-3/8	13	4	93.23
1-13/64	1.2031	7-1/2	13-1/8	4	99.77
1-7/32	1.2188	7-1/2	13-1/8	4	99.77
1-15/64	1.2344	7-7/8	13-1/2	4	108.81
1-1/4	1.2500	7-7/8	13-1/2	4	105.50
1-17/64	1.2656	8-1/2	14-1/8	4	125.45
1-9/32	1.2812	8-1/2	14-1/8	4	128.70
1-19/64	1.2969	8-5/8	14-1/4	4	133.56
1-5/16	1.3125	8-5/8	14-1/4	4	128.70
1-21/64	1.3281	8-3/4	14-3/8	4	138.09
1-11/32	1.3438	8-3/4	14-3/8	4	138.09
1-23/64	1.3594	8-7/8	14-1/2	4	141.08
1-3/8	1.3750	8-7/8	14-1/2	4	141.08
1-25/64	1.3906	9	14-5/8	4	144.96
1-13/32	1.4062	9	14-5/8	4	144.96
1-27/64	1.4219	9-1/8	14-3/4	4	150.12
1-7/16	1.4375	9-1/8	14-3/4	4	150.12
1-29/64	1.4531	9-1/4	14-7/8	4	157.23
1-15/32	1.4688	9-1/4	14-7/8	4	157.23
1-31/64	1.4844	9-3/8	15	4	162.03
1-1/2	1.5000	9-3/8	15	4	162.03
1-33/64	1.5156	9-3/8	16-3/8	5	262.88
1-17/32	1.5312	9-3/8	16-3/8	5	208.56
1-35/64	1.5469	9-5/8	16-5/8	5	276.46
1-9/16	1.5625	9-5/8	16-5/8	5	208.56
1-37/64	1.5781	9-7/8	16-7/8	5	276.46
1-19/32	1.5938	9-7/8	16-7/8	5	208.56
1-39/64	1.6094	10	17	5	283.80
1-5/8	1.6250	10	17	5	214.50
1-41/64	1.6406	10-1/8	17-1/8	5	297.20
1-21/32	1.6562	10-1/8	17-1/8	5	227.70
1-43/64	1.6719	10-1/8	17-1/8	5	323.57
1-11/16	1.6875	10-1/8	17-1/8	5	234.30
1-45/64	1.7031	10-1/8	17-1/8	5	323.57
1-23/32	1.7188	10-1/8	17-1/8	5	247.50
1-47/64	1.7344	10-1/8	17-1/8	5	337.00
1-3/4	1.7500	10-1/8	17-1/8	5	247.50
1-49/64	1.7656	10-1/8	17-1/8	5	343.70
1-25/32	1.7812	10-1/8	17-1/8	5	260.70
1-51/64	1.7969	10-1/8	17-1/8	5	353.43
1-13/16	1.8125	10-1/8	17-1/8	5	276.67
1-53/64	1.8281	10-1/8	17-1/8	5	373.30
1-27/32	1.8438	10-1/8	17-1/8	5	276.67
1-55/64	1.8594	10-3/8	17-3/8	5	386.36
1-7/8	1.8750	10-3/8	17-3/8	5	276.67
1-57/64	1.8906	10-3/8	17-3/8	5	389.40
1-29/32	1.9062	10-3/8	17-3/8	5	287.10
1-59/64	1.9219	10-3/8	17-3/8	5	405.68
1-15/16	1.9375	10-3/8	17-3/8	5	297.00
1-61/64	1.9531	10-3/8	17-3/8	5	435.92