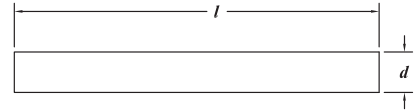


Centerless Ground  
Solid submicron grain carbide



EDP#	$d$ † Diameter		$l$ Overall Length	1-11	12-24	25-49	50-100
	Decimal	Metric					
95010	.1181	3.000	38	2.70	2.59	2.47	2.35
53010	.1250	1/8"	3.175	1-1/2"	2.60	2.49	2.37
53020	.1250	1/8"	3.175	2"	4.53	4.33	4.14
53030	.1250	1/8"	3.175	3"	5.08	4.86	4.64
53040	.1250	1/8"	3.175	4"	8.68	8.31	7.93
53050	.1250	1/8"	3.175	6"	13.65	13.06	12.46
53060	.1250	1/8"	3.175	12"	30.69	29.36	28.02
95070	.1575	4.000	50	6.66	6.37	6.08	5.79
53070	.1875	3/16"	4.763	2"	5.74	5.49	5.24
53080	.1875	3/16"	4.763	2-1/2"	8.07	7.72	7.37
53090	.1875	3/16"	4.763	3"	11.28	10.79	10.30
53100	.1875	3/16"	4.763	4"	13.74	13.15	12.55
53110	.1875	3/16"	4.763	6"	20.52	19.62	18.73
53120	.1875	3/16"	4.763	12"	34.99	33.47	31.95
95130	.1969	5.000	65	8.61	8.24	7.86	7.49
95190	.2362	6.000	65	9.23	8.83	8.43	8.03
53130	.2500	1/4"	6.350	2"	7.60	7.27	6.94
53140	.2500	1/4"	6.350	2-1/2"	8.80	8.42	8.03
53150	.2500	1/4"	6.350	3"	13.83	13.23	12.63
53160	.2500	1/4"	6.350	4"	21.86	20.91	19.96
53170	.2500	1/4"	6.350	6"	29.33	28.05	26.78
53180	.2500	1/4"	6.350	12"	55.72	53.30	50.87
53190	.3125	5/16"	7.938	2-1/2"	14.19	13.57	12.96
53200	.3125	5/16"	7.938	3"	23.22	22.21	21.20
53210	.3125	5/16"	7.938	4"	26.52	25.37	24.21
53220	.3125	5/16"	7.938	6"	43.22	41.34	39.46
53230	.3125	5/16"	7.938	12"	72.92	69.75	66.58
95250	.3150	8.000	65	14.19	13.57	12.96	12.34
53240	.3750	3/8"	9.525	2-1/2"	19.11	18.28	17.45
53250	.3750	3/8"	9.525	3"	25.67	24.55	23.44
53260	.3750	3/8"	9.525	3-1/2"	27.38	26.19	25.00
53270	.3750	3/8"	9.525	4"	30.05	28.74	27.44
53280	.3750	3/8"	9.525	6"	51.09	48.87	46.65
53290	.3750	3/8"	9.525	12"	84.76	81.07	77.39
95320	.3937	10.000	70	20.98	20.06	19.15	18.24
53300	.4375	7/16"	11.113	2-1/2"	23.39	22.37	21.36
53310	.4375	7/16"	11.113	3"	30.64	29.30	27.97
53320	.4375	7/16"	11.113	4"	42.14	40.30	38.47
53330	.4375	7/16"	11.113	6"	61.12	58.47	55.81
53340	.4375	7/16"	11.113	12"	125.86	120.38	114.91
95380	.4724	12.000	75	33.40	31.94	30.49	29.04
53350	.5000	1/2"	12.700	3"	31.30	29.94	28.58
53360	.5000	1/2"	12.700	4"	43.17	41.29	39.42
53370	.5000	1/2"	12.700	6"	72.77	69.61	66.44
53380	.5000	1/2"	12.700	12"	161.81	154.77	147.74
53390	.6250	5/8"	15.875	3-1/2"	60.48	57.85	55.22
53400	.6250	5/8"	15.875	4"	83.97	80.32	76.67
53410	.6250	5/8"	15.875	6"	132.87	127.09	121.32
53420	.6250	5/8"	15.875	12"	282.53	270.25	257.96
95440	.6299	16.000	88	60.48	57.85	55.22	52.59
53430	.7500	3/4"	19.050	4"	89.76	85.86	81.95
53440	.7500	3/4"	19.050	6"	177.03	169.33	161.64
53450	.7500	3/4"	19.050	12"	338.72	323.99	309.27
95490	.7874	20.000	100	112.98	108.06	103.15	98.24
95530	.9843	25.000	100	140.98	134.85	128.72	122.59
53460	1.000	1"	25.400	4"	137.51	131.53	125.55
53470	1.000	1"	25.400	6"	307.30	293.94	280.58
53480	1.000	1"	25.400	12"	541.48	517.94	494.39