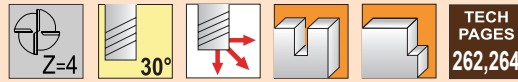
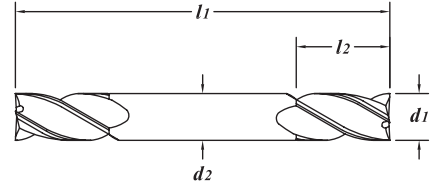


d_1	+0.000" -0.002" (+0.000 -0.050mm)
d_2	h6



Stub Length - Double End

Solid submicron grain carbide end mill - center cutting
 Shorter flute length for rigidity
 Extremely versatile
 TiALN Coating - page 191
 Standard Length - page 216



MATERIAL HARDNESS (Rc) 70
35
0

EDP#	d_1 † Diameter		d_2 Shank Diameter	l_1 Overall Length	l_2 Flute Length	1-11	12-24	25-49	50-100	
	Decimal	Metric								
06010	.0312	1/32"	0.792	1/8"	1-1/2"	1/16"	18.42	17.62	16.82	16.02
06510	.0394		1.000	3.0	38	2	19.39	18.55	17.70	16.86
06020	.0469	3/64"	1.191	1/8"	1-1/2"	3/32"	18.42	17.62	16.82	16.02
06520	.0591		1.500	3.0	38	3	19.39	18.55	17.70	16.86
06030	.0625	1/16"	1.588	1/8"	1-1/2"	1/8"	18.42	17.62	16.82	16.02
06530	.0787		2.000	3.0	38	4	19.39	18.55	17.70	16.86
06040	.0938	3/32"	2.383	1/8"	1-1/2"	3/16"	18.42	17.62	16.82	16.02
06540	.0984		2.500	3.0	38	5	19.39	18.55	17.70	16.86
06550	.1181		3.000	3.0	38	6	12.02	11.50	10.97	10.45
06050	.1250	1/8"	3.175	1/8"	1-1/2"	1/4"	11.41	10.91	10.42	9.92
06560	.1378		3.500	4.0	50	7	21.36	20.43	19.50	18.57
06060	.1562	5/32"	3.967	3/16"	2"	5/16"	20.27	19.39	18.51	17.63
06570	.1575		4.000	4.0	50	8	17.42	16.67	15.91	15.15
06580	.1772		4.500	5.0	65	9.5	24.89	23.80	22.72	21.64
06070	.1875	3/16"	4.763	3/16"	2"	3/8"	16.55	15.83	15.11	14.39
06590	.1969		5.000	5.0	65	10	21.99	21.03	20.08	19.12
06080	.2188	7/32"	5.558	1/4"	2-1/2"	1/2"	23.64	22.62	21.59	20.56
06600	.2362		6.000	6.0	65	12	22.67	21.68	20.70	19.71
06090	.2500	1/4"	6.350	1/4"	2-1/2"	1/2"	21.53	20.59	19.66	18.72
06610	.2756		7.000	7.0	65	12	27.31	26.13	24.94	23.75
06100	.3125	5/16"	7.938	5/16"	2-1/2"	1/2"	26.80	25.63	24.47	23.30
06620	.3150		8.000	8.0	65	12	28.20	26.97	25.75	24.52
06630	.3543		9.000	9.0	75	14	31.42	30.05	28.69	27.32
06110	.3750	3/8"	9.525	3/8"	2-1/2"	1/2"	28.50	27.26	26.02	24.78
06640	.3937		10.000	10.0	75	14	41.23	39.44	37.64	35.85
06120	.4375	7/16"	11.113	7/16"	2-3/4"	9/16"	40.80	39.03	37.25	35.48
06660	.4724		12.000	12.0	75	16	50.97	48.75	46.54	44.32
06130	.5000	1/2"	12.700	1/2"	3"	5/8"	48.43	46.32	44.22	42.11